

# Optimal Control of Static Elastoplasticity in Primal and Dual Formulations

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Numerical  
Mathematics



CHEMNITZ UNIVERSITY OF  
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Modeling, Analysis, and Computing in Nonlinear PDEs

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- 1 Background on Optimal Control of VIs
  - VIs of First and Second Kind
  - Optimal Control of VIs
  - MPCCs and their Stationarity Concepts
- 2 Optimal Control Problems in Elastoplasticity
  - Primal vs. Dual Elastoplasticity Models
  - Optimality Conditions for the Dual Model
  - Optimality Conditions for the Primal Model
  - Comparison of Optimality Systems
- 3 Numerical Results
- 4 Summary and Conclusions

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Let  $V$  be a (real) Hilbert space.

## VI of first kind

Find  $u \in K$  such that  
 $a(u, v - u) \geq \langle \ell, v - u \rangle$   
 holds for all  $v \in K$ .

- $a : V \times V \rightarrow \mathbb{R}$  is  $V$ -elliptic
- $\ell \in V'$
- $K \subset V$  convex

## VI of second kind

Find  $u \in V$  such that  
 $a(u, v - u) + j(v) - j(u) \geq \langle \ell, v - u \rangle$   
 holds for all  $v \in V$ .

- $a : V \times V \rightarrow \mathbb{R}$  is  $V$ -elliptic
- $\ell \in V'$
- $j : V \rightarrow \mathbb{R} \cup \{\infty\}$  is convex and l.s.c. (often non-differentiable)

Fact #1:

When  $K$  is convex and closed, then a VI of 1st kind is also of 2nd kind with  $j(v) = I_K(v)$  (indicator function).

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Fact #2:

When  $a(\cdot, \cdot)$  is symmetric, both VIs represent an energy minimization principle. (They are necessary and sufficient optimality conditions.)

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 holds for all  $v \in K$ .

- obstacle problems, e.g.,

$$a(u, v) = \int_{\Omega} \varepsilon(u) : \mathbb{C} \varepsilon(v) \, dx$$

$K =$  admissible displacements

- dam problems

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- frictional contact problems in elasticity, e.g., (Tresca)

$$a(u, v) = \int_{\Omega} \varepsilon(u) : \mathbb{C} \varepsilon(v) \, dx$$

$$j(u) = \int_{\Gamma_c} g |u - (u \cdot n) n| \, dx$$

- Bingham fluids

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- stress-driven (dual)  
**elastoplasticity**

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**elastoplasticity**

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Let us use as control, for simplicity, the right hand side data  $\ell$  in a Hilbert space  $H \hookrightarrow V'$ .

## VI of first kind

$$\min_{u \in K, \ell \in H} J(u) + \frac{\nu}{2} \|\ell\|_H^2$$

$$\text{s.t. } \begin{cases} a(u, v - u) \geq \langle \ell, v - u \rangle \\ \text{for all } v \in K. \end{cases}$$

## VI of second kind

$$\min_{u \in V, \ell \in H} J(u) + \frac{\nu}{2} \|\ell\|_H^2$$

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Both problems are **M**athematical **P**rograms with **E**quilibrium **C**onstraints (MPECs), so the derivation of optimality conditions (of KKT type) is not straightforward. We care because KKT conditions are the basis for fast optimization algorithms as well as error estimates, ...

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Note that the solution map  $\ell \mapsto u$  of the VI is generally non-differentiable.

Possible approaches:

- exploit **conical differentiability** of the VI's solution map  $\ell \mapsto u$  (implicit programming approach), see for instance [Mignot (1976); Mignot, Puel (1984); Luo, Pang, Ralph (1996)]  
 $\leadsto$  strong stationarity
- exploit **(weak) directional differentiability** of the VI's solution map, see for instance [Herzog, Meyer, Wachsmuth (2013)]  
 $\leadsto$  B-stationarity (no Lagrange multipliers)
- other approaches leading to B-stationarity conditions
  - exploit the **structure of the tangent cone** of the feasible set in terms of  $(u, \ell)$ , see for instance
  - or apply an **exact penalty approach** for the VI
 see for instance [Kocvara, Outrata (2004)]

- **smooth out** the  $j$ -term in the VI of 2nd kind

$$a(u, v - u) + j(v) - j(u) \geq \langle \ell, v - u \rangle \quad \text{for all } v \in V$$

- **smooth out** the  $j$ -term in the VI of 2nd kind

$$a(u, v - u) + j_\varepsilon(v) - j_\varepsilon(u) \geq \langle \ell, v - u \rangle \quad \text{for all } v \in V$$

- **smooth out** the  $j$ -term in the VI of 2nd kind

$$\begin{aligned}
 a(u, v - u) + j_\varepsilon(v) - j_\varepsilon(u) &\geq \langle \ell, v - u \rangle && \text{for all } v \in V \\
 \Leftrightarrow a(u, v) + j'_\varepsilon(u) v &= \langle \ell, v \rangle && \text{for all } v \in V
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so it becomes a semilinear PDE

- consider the regularized optimal control problem,

$$\begin{aligned}
 \min_{u \in V, \ell \in H} \quad & J(u) + \frac{\nu}{2} \|\ell\|_H^2 \\
 \text{s.t.} \quad & a(u, v) + j'_\varepsilon(u) v = \langle \ell, v \rangle \quad \text{for all } v \in V,
 \end{aligned}$$

derive KKT conditions (under suitable constraint qualifications) and  
pass to the limit

This technique has already been developed by [Barbu (1984)] and used for instance in [Wenbin, Rubio (1991); Bonnans, Tiba (1991); Bonnans, Casas (1995); de los Reyes (2011, 2012)].



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Find  $u \in K$  such that  $a(u, v - u) \geq \langle \ell, v - u \rangle$  holds for all  $v \in K$ .

## Replacing the VI by a complementarity system

- When  $K$  is a **convex cone**, we may re-write the VI equivalently as

$$\begin{aligned} a(u, v) + \langle \mu, v \rangle &= \langle \ell, v \rangle \quad \text{for all } v \in V \\ u \in K, \quad \mu \in K^\circ, \quad \langle \mu, u \rangle &= 0. \end{aligned}$$

- When  $K = \{u \in V : g(u) \leq 0\}$ , then under some constraint qualification, we get

$$\begin{aligned} a(u, v) + \langle \mu, g'(u) v \rangle &= \langle \ell, v \rangle \quad \text{for all } v \in V \\ g(u) \leq 0, \quad \mu \geq 0, \quad \langle \mu, g(u) \rangle &= 0. \end{aligned}$$

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$$g(u) \leq 0, \quad \mu \geq 0, \quad \langle \mu, g(u) \rangle = 0.$$

Complementarity conditions arise.

**M**athematical **P**rogram with a **C**omplementarity **C**onstraint (MPCC):

$$\left. \begin{array}{l} \text{Minimize } f(x) \quad \text{with } x \in \mathbb{R}^n \\ \text{subject to } g(x) \leq 0, \quad h(x) = 0 \\ \text{and } G(x) \geq 0, \quad H(x) \geq 0, \quad G(x)^\top H(x) = 0 \end{array} \right\} \quad (\text{MPCC})$$

Examples: game theory, robust optimization, bilevel optimization, traffic networks, mechanics, ...

MPCCs are well known to violate the MFCQ, hence the set of **KKT multipliers** at a minimizer is either empty or **unbounded** (redundancy).

## MPCC-Lagrangian

$$\begin{aligned} \mathcal{L}_{\text{MPCC}}(x, \lambda, \mu, \nu^G, \nu^H) &:= f(x) + \mu^\top g(x) + \lambda^\top h(x) \\ &\quad - (\nu^G)^\top G(x) - (\nu^H)^\top H(x) \end{aligned}$$

**Note:** There is no multiplier for  $G(x)^\top H(x) = 0$ .

There exists a whole zoo of stationarity concepts tailored to MPCCs. [Leyffer, Munson (2007)] coined the term '**MPCC alphabet soup**', which nowadays includes  $\{A, B, C, M, S, T, W\}$ -stationarity

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## Strictly (singly) active and biactive sets

The following index sets belong to the complementarity constraint.

$$\mathcal{A}_{+0}(x_0) = \{1 \leq i \leq q : G_i(x_0) > 0, H_i(x_0) = 0\}$$

$$\mathcal{A}_{0+}(x_0) = \{1 \leq i \leq q : G_i(x_0) = 0, H_i(x_0) > 0\}$$

$$\mathcal{A}_{00}(x_0) = \{1 \leq i \leq q : G_i(x_0) = 0, H_i(x_0) = 0\}.$$

A feasible point  $x_0$  is called **biactive** if  $\mathcal{A}_{00}(x_0) \neq \emptyset$ .

A feasible point  $x_0$  of (MPCC) is said to be ...

- **weakly stationary (W-stationary)** for (MPCC) if there exist MPCC-multipliers  $(\lambda, \mu, \nu^G, \nu^H)$  such that

$$\left. \begin{aligned}
 \nabla_x \mathcal{L}_{\text{MPCC}}(x_0, \lambda, \mu, \nu^G, \nu^H) &= \nabla f(x_0) + g'(x_0)^\top \mu \\
 &\quad + h'(x_0)^\top \lambda - G'(x_0)^\top \nu^G - H'(x_0)^\top \nu^H = 0 \\
 h(x_0) &= 0 \\
 \mu &\geq 0, \quad g(x_0) \leq 0, \quad \mu^\top g(x_0) = 0 \\
 \nu_i^G &= 0, \quad \nu_i^H \text{ free} && \text{for } i \in \mathcal{A}_{+0}(x_0) \\
 \nu_i^G &\text{ free}, \quad \nu_i^H = 0 && \text{for } i \in \mathcal{A}_{0+}(x_0) \\
 \nu_i^G &\text{ free}, \quad \nu_i^H \text{ free} && \text{for } i \in \mathcal{A}_{00}(x_0).
 \end{aligned} \right\} (*)$$

- **alternatively stationary (A-stationary)** if, in addition to (\*), one has

$$\nu_i^G \geq 0 \quad \text{or} \quad \nu_i^H \geq 0 \quad \text{for } i \in \mathcal{A}_{00}(x_0).$$

A feasible point  $x_0$  of (MPCC) is said to be ...

- **Clarke-stationary (C-stationary)** if, in addition to (\*), one has

$$\nu_i^G \nu_i^H \geq 0 \quad \text{for } i \in \mathcal{A}_{00}(x_0).$$

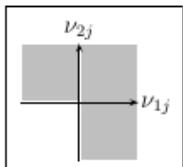
- **Mordukhovich-stationary (M-stationary)** if, in addition to (\*), one has

$$(\nu_i^G \geq 0 \quad \text{and} \quad \nu_i^H \geq 0) \quad \text{or} \quad \nu_i^G \nu_i^H = 0 \quad \text{for } i \in \mathcal{A}_{00}(x_0).$$

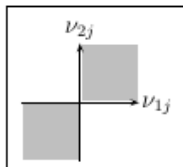
- **strongly stationary (S-stationary)** if, in addition to (\*), one has

$$\nu_i^G \geq 0 \quad \text{and} \quad \nu_i^H \geq 0 \quad \text{for } i \in \mathcal{A}_{00}(x_0).$$

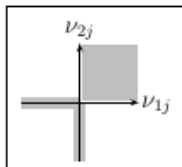




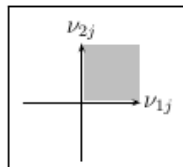
(a) A-stationär



(b) C-stationär



(c) M-stationär



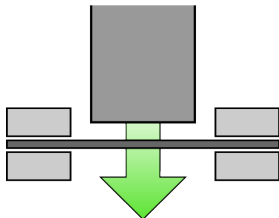
(d) S-stationär

$$\begin{aligned}
 \text{S-stationarity} &\Rightarrow \text{M-stat.} \Rightarrow \left\{ \begin{array}{l} \text{A-stat.} \\ \text{C-stat.} \end{array} \right\} \Rightarrow \text{W-stat.} \\
 \text{M-stat.} &\Leftrightarrow \text{A-stat. and C-stat.}
 \end{aligned}$$

- The above mentioned stationary concepts **differ only** in terms of the conditions for  $\nu_i^G$  and  $\nu_i^H$  **on the biactive set**  $\mathcal{A}_{00}(x_0)$ .
- Consequently, they all agree when  $\mathcal{A}_{00}(x_0) = \emptyset$ .
- S-, A- and W-stationarity are related to auxiliary NLPs.

- Optimal control of VIs (of first or second kind) leads to **M**athematical **P**rograms with **E**quilibrium **C**onstraints (**MPECs**) in function space.
- Deriving optimality conditions is not straightforward; techniques may differ from problem to problem.
- **VIs of first kind** can be reformulated as complementarity conditions, hence optimal control problems become **M**athematical **P**rograms with **C**omplementarity **C**onstraints (**MPCCs**).
- A **hierarchy of stationarity concepts** (and appropriate constraint qualifications) tailored for MPCCs exists in the literature. Hence optimality conditions for **MPECs involving VIs of first kind** can be classified according to strength.
- Such a **classification** seems to be **lacking for MPECs with VIs of second kind**.

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## Deep drawing

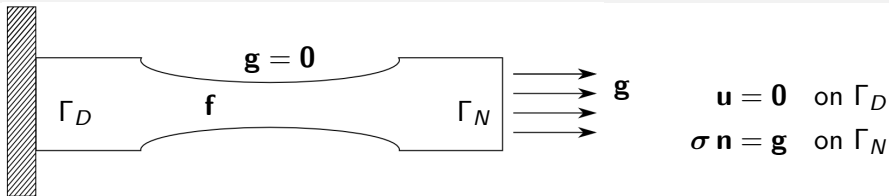
- car body parts
- plane body parts
- packings (thermoforming)



## Springback

- release of stored elastic energy once the loads are withdrawn
- partial restoration away from the desired shape

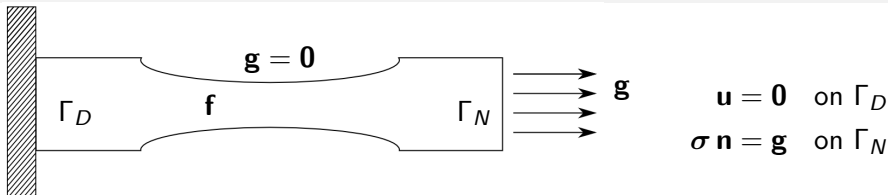
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displacement function space:  $V = \{\mathbf{u} \in H^1(\Omega)^d : \mathbf{u} = \mathbf{0} \text{ on } \Gamma_D\}$

stress function space:  $S = L^2(\Omega; \mathbb{R}_{\text{sym}}^{d \times d})$

strain function space:  $Q = S \cap L^2(\Omega; \mathbb{R}_{\text{trace}=0}^{d \times d})$



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strain function space:  $Q = S \cap L^2(\Omega; \mathbb{R}_{\text{trace}=0}^{d \times d})$

We will consider a model with linear kinematic hardening.

- displacement  $\mathbf{u} \in V$

**dual** (stress-based) formulation:

- stress  $\boldsymbol{\sigma} \in S$
- back-stress  $\boldsymbol{\chi} \in S$

**primal** (strain-based) formulation:

- plastic strain  $\mathbf{p} \in Q$

Formulation: VI of first kind

$$a(\boldsymbol{\Sigma}, \mathbf{T} - \boldsymbol{\Sigma}) + b(\mathbf{T} - \boldsymbol{\Sigma}, \mathbf{u}) \geq 0 \quad \text{for all } \mathbf{T} \in K,$$

$$b(\boldsymbol{\Sigma}, \mathbf{v}) = \langle \ell, \mathbf{v} \rangle \quad \text{for all } \mathbf{v} \in V$$

Variables:  $(\mathbf{u}, \boldsymbol{\Sigma}) = (\mathbf{u}, \boldsymbol{\sigma}, \boldsymbol{\chi}) \in V \times S \times S$  (stress-based)

Forms:

$$a((\boldsymbol{\sigma}, \boldsymbol{\chi}), (\boldsymbol{\tau}, \boldsymbol{\mu})) = \int_{\Omega} \boldsymbol{\tau} : \mathbb{C}^{-1} \boldsymbol{\sigma} \, dx + \int_{\Omega} \boldsymbol{\mu} : \mathbb{H}^{-1} \boldsymbol{\chi} \, dx$$

$$b((\boldsymbol{\sigma}, \boldsymbol{\chi}), \mathbf{v}) = - \int_{\Omega} \boldsymbol{\sigma} : \boldsymbol{\varepsilon}(\mathbf{v}) \, dx$$

$$\langle \ell, \mathbf{v} \rangle = - \int_{\Omega} \mathbf{f} \cdot \mathbf{v} \, dx - \int_{\Gamma_N} \mathbf{g} \cdot \mathbf{v} \, ds$$

$K = \{ \boldsymbol{\Sigma} = (\boldsymbol{\sigma}, \boldsymbol{\chi}) \in S \times S : \phi(\boldsymbol{\Sigma}) \leq 0 \}$  admissible generalized stresses

$\phi(\boldsymbol{\Sigma}) = |\boldsymbol{\sigma}^D + \boldsymbol{\chi}^D|_F^2 - \tilde{\sigma}_0^2$  yield function



Formulation: VI of second kind

$$a((\mathbf{u}, \mathbf{p}), (\mathbf{v}, \mathbf{q}) - (\mathbf{u}, \mathbf{p})) + j(\mathbf{q}) - j(\mathbf{p}) \geq \langle \ell, \mathbf{v} - \mathbf{u} \rangle \quad \text{for all } (\mathbf{v}, \mathbf{q}) \in V \times Q$$

Variables:  $(\mathbf{u}, \mathbf{p}) \in V \times Q$  (strain-based)

Forms:

$$a((\mathbf{u}, \mathbf{p}), (\mathbf{v}, \mathbf{q})) = \int_{\Omega} \underbrace{[(\boldsymbol{\varepsilon}(\mathbf{u}) - \mathbf{p}) : \mathbb{C} (\boldsymbol{\varepsilon}(\mathbf{v}) - \mathbf{q})]}_{\text{elastic strain}} dx + \int_{\Omega} \mathbf{p} : \mathbb{H} \mathbf{q} dx$$

$$\langle \ell, \mathbf{v} \rangle = \int_{\Omega} \mathbf{f} \cdot \mathbf{v} dx + \int_{\Gamma_N} \mathbf{g} \cdot \mathbf{v} ds$$

$$j(\mathbf{p}) = \tilde{\sigma}_0 \int_{\Omega} |\mathbf{p}| dx$$

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Both static (incremental) problems represent one time step of their instationary (quasi-static) counterparts.

The unique solutions  $(\mathbf{u}, \boldsymbol{\sigma}, \boldsymbol{\chi})$  of the dual and  $(\mathbf{u}, \mathbf{p})$  of the primal problem are related by

$$\boldsymbol{\sigma} = \mathbb{C}(\underbrace{\boldsymbol{\varepsilon}(\mathbf{u}) - \mathbf{p}}_{\text{elastic strain}}) \quad \text{and} \quad \boldsymbol{\chi} = -\mathbb{H} \mathbf{p}.$$

This can be shown using, e.g., Fenchel or Lagrange duality, see [Temam (1983); Han, Reddy (1999); Herzog, Meyer (2011)] .

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equivalence

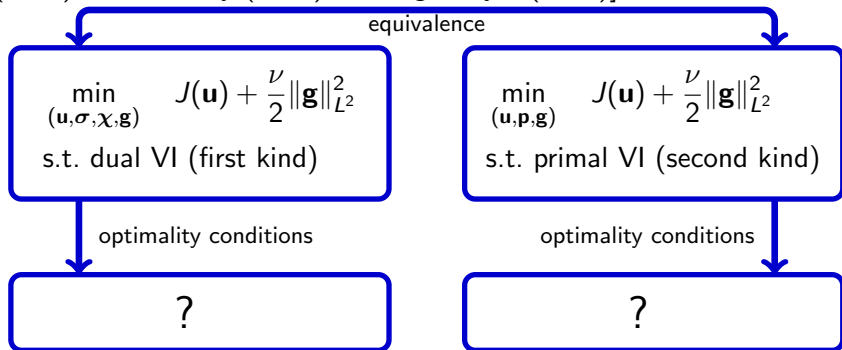
$$\begin{aligned} \min_{(\mathbf{u}, \boldsymbol{\sigma}, \boldsymbol{\chi}, \mathbf{g})} \quad & J(\mathbf{u}) + \frac{\nu}{2} \|\mathbf{g}\|_{L^2}^2 \\ \text{s.t.} \quad & \text{dual VI (first kind)} \end{aligned}$$

$$\begin{aligned} \min_{(\mathbf{u}, \mathbf{p}, \mathbf{g})} \quad & J(\mathbf{u}) + \frac{\nu}{2} \|\mathbf{g}\|_{L^2}^2 \\ \text{s.t.} \quad & \text{primal VI (second kind)} \end{aligned}$$

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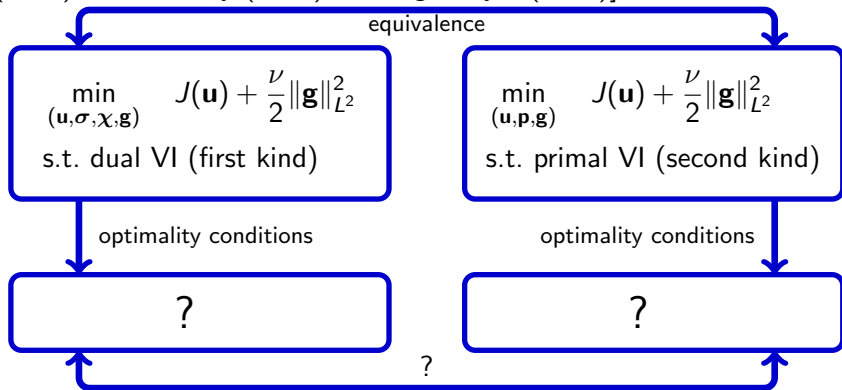
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- introduce a plastic multiplier  $\lambda \in L^2(\Omega)$  and convert the VI of first kind into a complementarity system:

$$\begin{aligned} a(\boldsymbol{\Sigma}, \mathbf{T} - \boldsymbol{\Sigma}) + b(\mathbf{T} - \boldsymbol{\Sigma}, \mathbf{u}) &\geq 0 \quad \text{for all } \mathbf{T} \in K \\ b(\boldsymbol{\Sigma}, \mathbf{v}) &= \langle \ell, \mathbf{v} \rangle \quad \text{for all } \mathbf{v} \in V \end{aligned}$$

[Herzog, Meyer, Wachsmuth (ZAMM, 2011; SICON, 2012)]



- introduce a plastic multiplier  $\lambda \in L^2(\Omega)$  and convert the VI of first kind into a **complementarity system**:

$$a(\boldsymbol{\Sigma}, \mathbf{T}) + b(\mathbf{T}, \mathbf{u}) + \lambda \phi'(\boldsymbol{\Sigma}) \mathbf{T} = 0 \quad \text{for all } \mathbf{T} \in S^2$$

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$$\lambda \geq 0, \quad \phi(\boldsymbol{\Sigma}) \leq 0, \quad \lambda \phi(\boldsymbol{\Sigma}) = 0 \quad \text{a.e. in } \Omega$$

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- treat  $\phi(\boldsymbol{\Sigma}) \leq 0$  by a **quadratic penalty method** (exploiting that the forward model represents a principle of minimal energy),

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[Herzog, Meyer, Wachsmuth (ZAMM, 2011; SICON, 2012)]

- the optimality system for the penalized forward problem needs to be smoothed for further differentiation:

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- Note:** in the quasi-static situation, penalization and smoothing leads to an elasto**visco**plastic model.

[Herzog, Meyer, Wachsmuth (JMAA, 2011)]



$$A\boldsymbol{\Sigma} + \lambda \mathcal{D}^* \mathcal{D}\boldsymbol{\Sigma} + B^* \mathbf{u} = 0$$

$$B\boldsymbol{\Sigma} = R \mathbf{g}$$

$$0 \leq \lambda \quad \perp \quad \phi(\boldsymbol{\Sigma}) \leq 0$$

$$\mathcal{D}\boldsymbol{\Sigma} := \boldsymbol{\sigma}^D + \boldsymbol{\chi}^D, \quad \langle R \mathbf{g}, \mathbf{v} \rangle := - \int_{\Gamma_N} \mathbf{g} \cdot \mathbf{v} \, ds$$

[Herzog, Meyer, Wachsmuth (SICON, 2012)]

$$A\Upsilon + \lambda D^*D\Upsilon + \theta D^*D\Sigma + B^*w = 0$$

$$B\Upsilon = u - u_d$$

$$D\Upsilon : D\Sigma - \mu = 0$$

$$\mathcal{L}_\Sigma = 0$$

$$\mathcal{L}_u = 0$$

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C-stationarity

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$$\begin{aligned}
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 &\text{s.t.} && \begin{cases} a((\mathbf{u}, \mathbf{p}), (\mathbf{v}, \mathbf{q}) - (\mathbf{u}, \mathbf{p})) + j(\mathbf{q}) - j(\mathbf{p}) \geq \langle \ell, \mathbf{v} - \mathbf{u} \rangle \\ \text{for all } (\mathbf{v}, \mathbf{q}) \in V \times Q \end{cases}
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We used a Huber-type smoothing, where

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- Again, the  $W^{1,p}$  result (necessary for the differentiation of the Nemytzki operator above) for nonlinear elasticity problems plays a role in deriving optimality conditions for the regularized problems.

$$a((\mathbf{v}, \mathbf{q}), (\mathbf{w}, \mathbf{r})) + \int_{\Omega} \boldsymbol{\pi} : \mathbf{q} \, dx = - \int_{\Omega} (\mathbf{u} - \mathbf{u}_d) \cdot \mathbf{v} \, dx$$

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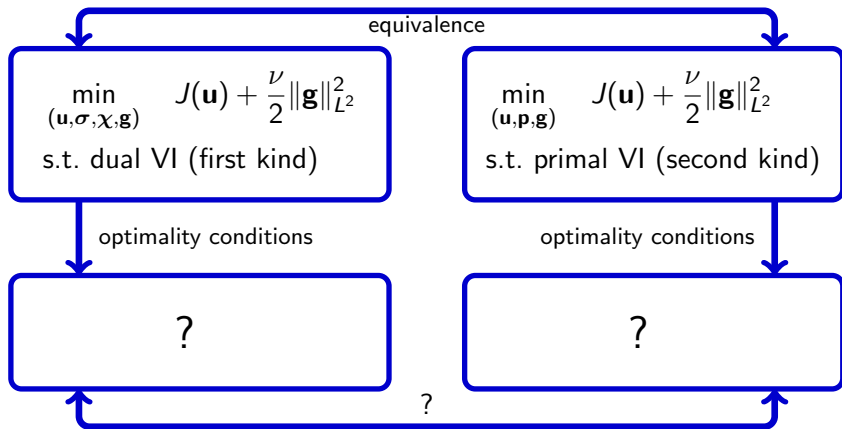
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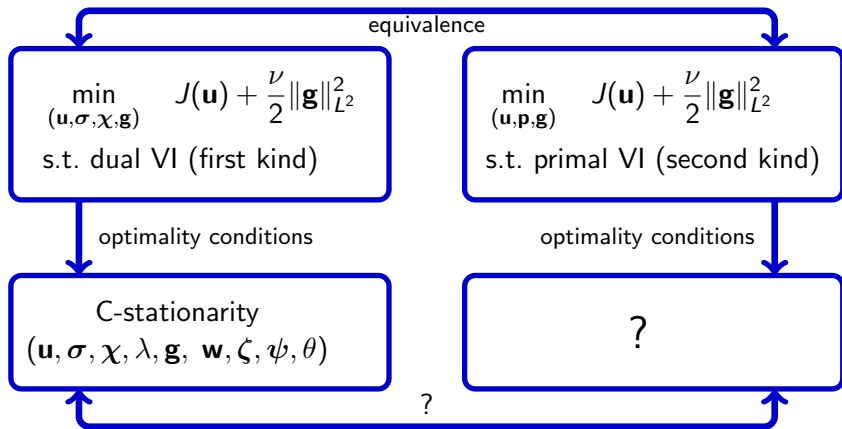
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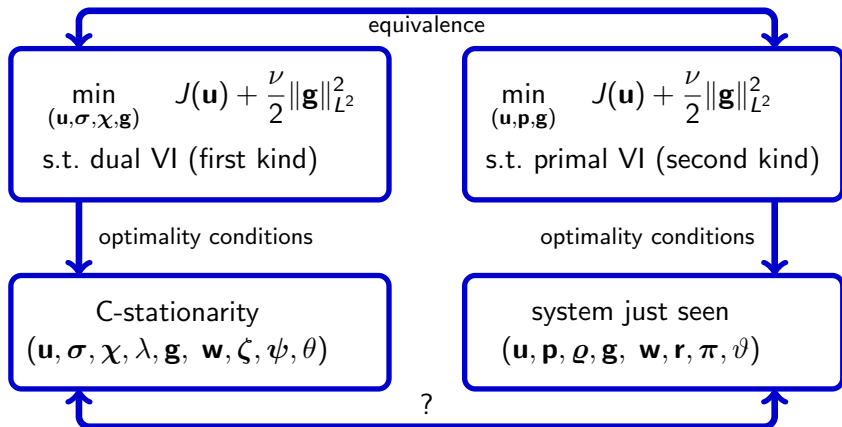
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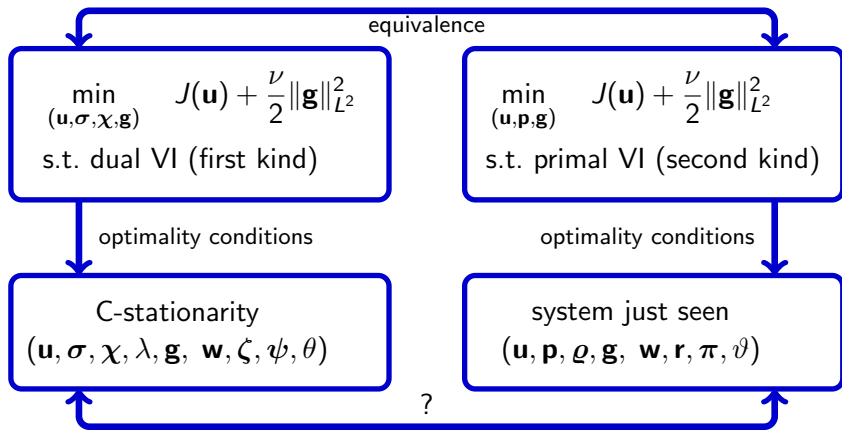
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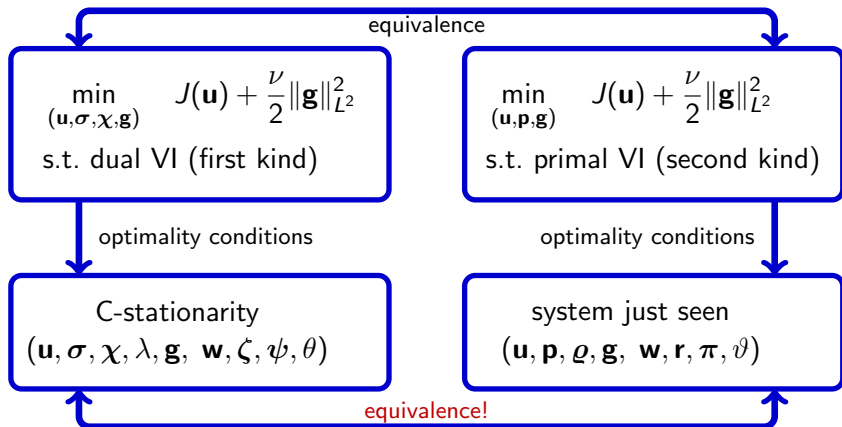






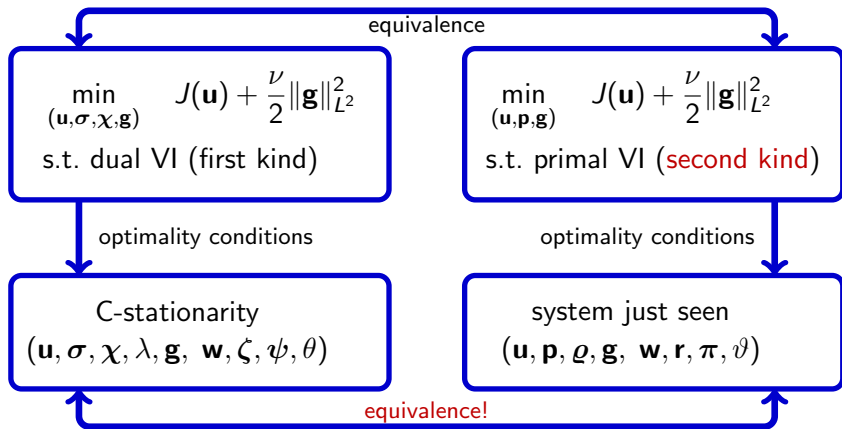


$$\begin{aligned} \mathbf{p} &:= \boldsymbol{\varepsilon}(\mathbf{u}) - \mathbb{C}^{-1}\boldsymbol{\sigma}, & \boldsymbol{\varrho} &:= \boldsymbol{\sigma}^D + \boldsymbol{\chi}^D \\ \mathbf{r} &:= \boldsymbol{\varepsilon}(\mathbf{w}) - \mathbb{C}^{-1}\boldsymbol{\zeta}, & \boldsymbol{\pi} &:= \boldsymbol{\zeta}^D + \boldsymbol{\psi}^D, & \vartheta &:= \tilde{\sigma}_0 \theta \end{aligned}$$



$$\boldsymbol{\sigma} := \mathbb{C}(\boldsymbol{\varepsilon}(\mathbf{u}) - \mathbf{p}), \quad \boldsymbol{\chi} := -\mathbb{H} \mathbf{p}, \quad \boldsymbol{\lambda} := \frac{|\mathbf{p}|}{\tilde{\sigma}_0}$$

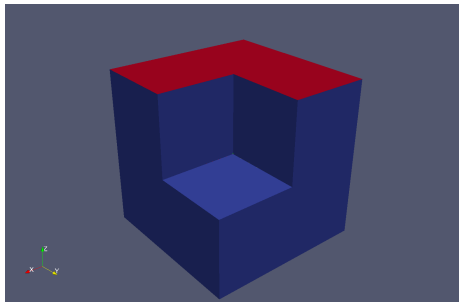
$$\boldsymbol{\zeta} := \mathbb{C}(\boldsymbol{\varepsilon}(\mathbf{w}) - \mathbf{r}), \quad \boldsymbol{\psi} := -\mathbb{H} \mathbf{r}, \quad \boldsymbol{\theta} := \frac{\boldsymbol{\vartheta}}{\tilde{\sigma}_0}.$$



**Recall:** A classification scheme seems to be lacking for MPECs with VIs of second kind. Through the equivalence with C-stationarity, we can compare now.

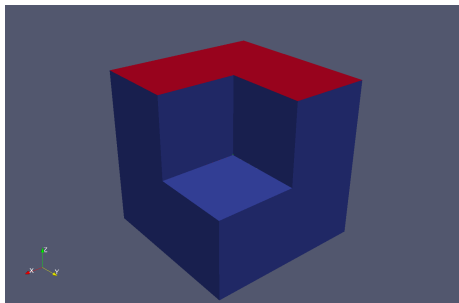
- 1 Background on Optimal Control of VIs
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- control and observation at upper boundary
- discretization with  $P_1$  (displacements) and  $P_0$  (stresses, strains) elements
- total number of unknowns in (primal, Huber-regularized) optimality system  $\approx 415\,000$



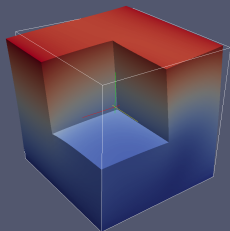


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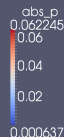
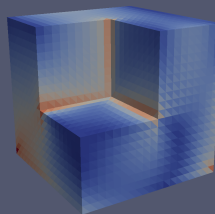
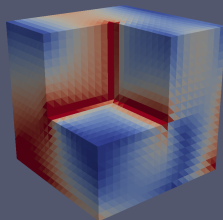
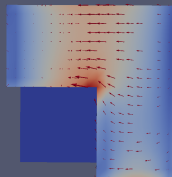


$\gamma$	Newton	$ \sigma^D + \chi^D $	infeasibility
$10^0$	2	$6.3374 \cdot 10^{-2}$	$3.6736 \cdot 10^2$
$10^1$	2	$6.3371 \cdot 10^{-1}$	$3.6679 \cdot 10^2$
$10^2$	2	$6.3350 \cdot 10^0$	$3.6109 \cdot 10^2$
$10^3$	2	$6.3132 \cdot 10^1$	$3.0429 \cdot 10^2$
$10^4$	3	$3.6742 \cdot 10^2$	$4.7411 \cdot 10^{-6}$
$10^5$		did not converge	

displacement  $|\mathbf{u}|$



boundary traction  $\mathbf{g}$

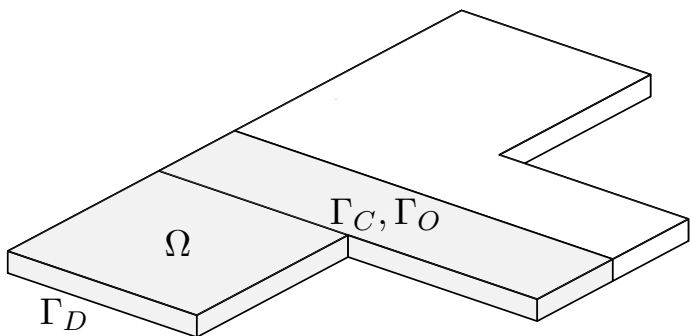


von Mises stress  $|\boldsymbol{\sigma}^D + \boldsymbol{\chi}^D|$

plastic strain  $|\mathbf{p}|$

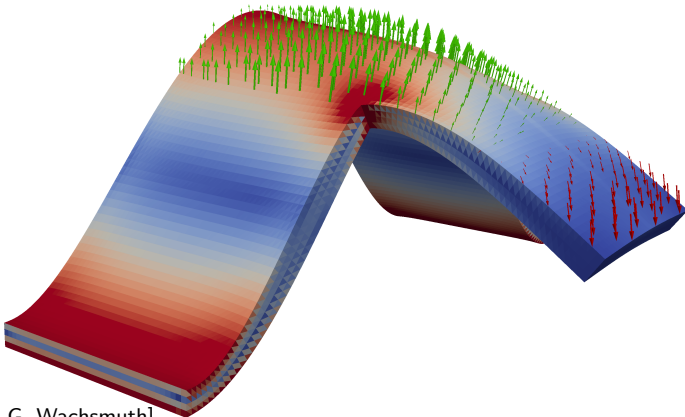
Control and observation at upper boundary,  $\mathbf{u}_{T,d} = (0, 0, 0.05)$  mm,  
 Left: Dirichlet boundary conditions.

Setup:



Control and observation at upper boundary,  $\mathbf{u}_{T,d} = (0, 0, 0.05)$  mm,  
 Left: Dirichlet boundary conditions.

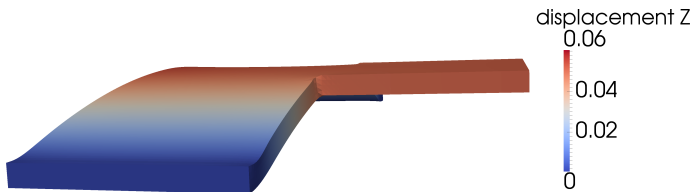
von Mises stress in the mid of the time intervall (displacement  $\times 50$ ):



[Dissertation G. Wachsmuth]

Control and observation at upper boundary,  $\mathbf{u}_{T,d} = (0, 0, 0.05)$  mm,  
 Left: Dirichlet boundary conditions.

Displacement  $u_z$  at the final time  $T$  (displacement  $\times 500$ ):



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- pointed out challenges in deriving optimality conditions for problems which involve VIs of first and second kind
- **relaxation/penalty** is often a good way to go
- optimization problems involving VIs of **first kind** can often be formulated as **MPCCs**
- for MPCCs, a classification of optimality conditions exists (**MPCC alphabet soup**)
- for static elastoplastic control problems, penalty/smoothing (dual formulation) and Huber-type regularization (primal formulation) lead to **equivalent** optimality systems



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**Thank You**



funding is gratefully acknowledged.





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